

EDI Purchase Order Message for Ford NPM Purchasing (EDIFACT D.93A - EANCOM published)

The sample interchange which follows is between Ford Motor Company (EAN identifier 5022629010001) and Newey & Eyre (EAN identifier 5018307000004). The interchange consists of three OSCAR releases (order messages). The first and third are split-delivery orders and the second is a single-delivery order.

Order message 1

Order message 1 has order number HD1234567, which was generated by OSCAR on 14 January, 1994.

This order was previously telephoned to the supplier (code '42' in the BGM segment).

EAN identifiers are used to code the delivery, buyer's (Ford's invoice) and supplier's addresses. Contact names and telephone numbers are supplied for the Ford Analyst and Buyer. If the part's EAN or UPC number was available then this would be coded in the LIN segment.

The part's identifiers (Ford's part number and drawing number, supplier's part number and two manufacturers' part numbers) are given in the PIA segment.

The part's description and eCatalogue number is coded in an IMD segment. The total order quantity is 300 pieces. A FTX segment is coded to state that this is an urgent order.

A second FTX segment is coded to convey the manufacturers' names in relation to the part numbers quoted in the preceding PIA segment.

The order is a call-off in reference to blanket order number 12345.

The total order quantity of 300 pieces is split into two scheduled deliveries - one for 200 (for Foreman F55, cost centre HD2718) and one for 100 (for Foreman 886, cost centre

HD1234) both to be delivered on 24 January 1994. Ford request that any foreman/cost centre codes which are used should be printed on the delivery documents.

Order message 2

Order message 2 has order number HD1366721, which was generated by OSCAR on 17 January 1994.

The order is a call-off in reference to blanket order number 20000.

EAN identifiers are used to code the delivery, buyer's (Ford's invoice) and supplier's addresses. Contact names and telephone numbers are supplied for the Ford Analyst and Buyer. If the part's EAN or UPC number was available then this would be coded in the LIN segment.

The part's identifiers (Ford's part number and drawing number) are given in the PIA segment. The part's description and eCatalogue number is coded in an IMD segment.

The total order quantity of 5 pieces is scheduled to be delivered on 27 January 1994. This information is reiterated in LOC-QTY-DTM segments.

Order message 3

Order message 3 has order number HD1366723, which was generated by OSCAR on 17 January 1994.

The order is a call-off in reference to blanket order number 20000.

EAN identifiers are used to code the delivery, buyer's (Ford's invoice) and supplier's addresses. Contact names and telephone numbers are supplied for the Ford Analyst and Buyer. If the part's EAN or UPC number was available then this would be coded in the LIN segment.

The part's identifier (Ford's part number only) is given in the PIA segment. The part's description and eCatalogue number is coded in an IMD segment.

The total part quantity of 100 pieces is to be split-delivered. The first scheduled quantity of 40 is to be delivered on 24 January 1994. The delivery information for the remaining material will be advised by the analyst, but a second LOC-QTY (with a quantity of 60) is provided to verify the total part quantity.

A FTX segment is coded to state that subsequent split quantities and dates will be advised by the Analyst (by phone).

Notes

- 1) The Notes column within the interchange detail (pages 4 to 56) contains 'None' for some fields. This means that no value is coded for that field.
- 2) The last pages (57 to 59) of this document give a summary of the interchange for the OSCAR blanket-order releases.
- 3) Orders with drawing attachments:
Where drawings are required to be attached to an order, the EDI order sent is a provisional order. The order itself will be sent on paper with the requested drawings. The provisional nature of the EDI order is indicated by the use of BGM segment message function value 46 and a FTX segment at line-level stating "Prov order, paper to follow". In the unlikely event that a fax order has drawings attached, note 7 will apply instead.
- 4) Urgent Orders:
Urgent orders, without drawings attachments and which are not repair/renovation work, will have a FTX segment at line-level stating "PLEASE NOTE THE DELIVERY DATE" (and a date).
Where an urgent order has drawing attachments (note 3) or is for repair/renovation work (note 8), the appropriate rule detailed here will apply instead.
- 5) Warranty Material Orders:
In the case of warranty material, a FTX segment will be coded at line-level which will state "NO COMMITMENT TO FORD MOTOR CO LTD". If the warranty material order is urgent, the delivery date will be reiterated in the same FTX segment.
Where the warranty order is for repair/renovation work (note 8), or the order is to be sent by FAX (note 7), the appropriate rule detailed here is to be applied instead.
- 6) The quantities given in (repeating) LOC-QTY-DTM segments will always add up to the quantity given in the QTY segment immediately following the IMD segment.
- 7) Fax Orders:
Where orders are to be sent by fax, the EDI order sent is a confirmation of the fax. The confirmation nature of the EDI order is indicated by the use of BGM segment message function value 42 and a FTX segment at line-level stating "Conf of fax order".
- 8) Repair/Renovation Orders:
Where an order is for repair/renovation work, the EDI order sent is a provisional order. The provisional nature of the EDI order is indicated by the use of BGM segment message function value 46 and a FTX segment at line-level stating "Prov order, paper to follow".
Where an order for repair/renovation work is to be sent as a fax, note 7. will apply instead.
- 9) "Dummy Orders":
In certain circumstances where material held within Ford has been transferred to supplier ownership, an EDI order is sent in order to prompt the sending of a part price advice. The order is for zero quantity, and the "dummy" nature of the EDI order is indicated by the use of BGM segment message function 7 (duplicate indicator) and an FTX segment at order and line-level stating "DUMMY ORDER – DO NOT SUPPLY".
- 10) Telephone Orders:
Where orders have been notified by telephone, the EDI order sent is a confirmation of the telephone order. The confirmation nature of the EDI order is indicated by the use of BGM segment message function value 42 and a FTX segment at line-level stating "Conf of phone order".
Where a phone order has drawing attachments (note 3) or is for repair/renovation work (note 8), the appropriate rule detailed here will apply instead.

11) PIA segment: Item Number Type may be IN (Buyers number: Ford part number), DW (Drawing Number), BP (Buyers part number: Ford Standard Number) and up to 3 MF (Manufacturers Part Number). There will be a maximum of 5 Item Number identifications in the PIA segment.

12) DOC orders have blanket order number at the item level. Normal orders have it at the order level.

13) The following ISO Unit of Measure (UOM) codes will be used in the Order message:

Preferred Core UOM	ISO-Code
MilliMetres	MMT
Metres	MTR
m ²	MTK
m ³	MTQ
Tons/Tonnes	TNE
Grammes	GRM
Kilogrammes	KGM
Millilitres	MLT
Litres	LTR
Pieces	PCE
Pair	NPR
Set	SET
Roll	NRL
Box	BOX
Packet	NMP
Drum	DR

14) IMD segment: Description from OSCAR. At the end of the description it is also coded the eCatalogue number. The structure of the eCatalogue number is the following: **GSDB** code plus / in front of the supplier reference as the first 5 digit of the 20 digit eCatalogue field, even if the supplier does not deliver this in the eCatalogue input (eg. GSDB/123456781111).

EDI Purchase Order Message for Ford NPM Purchasing (EDIFACT D.93A - EANCOM published)Interchange Detail

Segment: UNB		M:1		Message Number: 1	
Description: Interchange Header (to start, identify and specify an interchange).					
Field		Definition	C/M	Value	Notes
S001		SYNTAX IDENTIFIER	M		
0001	a4	Syntax identifier	M	UNOA	Controlling agency and character set level.
0002	n1	Syntax version number	M	2	Restricted value.
S002		INTERCHANGE SENDER	M		
0004	an..35	Sender's identification	M	5022629010001	5022629=FMC, 01000=Warley, 1=Check digit.
0007	an..4	Identification code qualifier	C	14	Restricted value.
0008	an..14	Address for reverse routing	C		None.
S003		INTERCHANGE RECIPIENT	M		
0010	an..35	Recipient's Identification	M	5018307000004	Newey & Eyre's head office EAN site address.
0007	an..4	Identification Code qualifier	C	14	Restricted value.
0014	an..14	Routing address	C		None.
S004		DATE/TIME OF PREPARATION	M		
0017	n6	Date	M	940117	YYMMDD format.
0019	n4	Time	M	1030	HHMM format.
0020	an..14	Interchange Control Reference	M	1417001	DDHHNNN, 14=day, 17=hour, 001=1st order.
S005		RECIPIENT'S REFERENCE, PASSWORD	C		
0022	an..14	Recipient's reference/password	M		None.
0025	an2	Recipient's reference/password qualifier	C		None.
0026	an..14	Application Reference	C	ORDERS	This interchange only contains orders.
0029	a1	Processing Priority Code	C		None.
0031	n1	Acknowledgement Request	C		None.
0032	an..35	Communications Agreement ID	C	EANCOM	EANCOM = European standard.
0035	n1	Test Indicator	C		None.
Segment message:		UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1417001++ORDERS+++EANCOM'			

Segment: UNH		M:1		Message Number: 1	
Description: Message Header (to head, identify and specify a message).					
Field		Definition	C/M	Value	Notes
0062	an..14	MESSAGE REFERENCE NUMBER	M	1	Sequential ref. of message within interchange.
S009		MESSAGE IDENTIFIER	M		
0065	an..6	Message type identifier	M	ORDERS	
0052	an..3	Message type version number	M	D	D = draft.
0054	an..3	Message type release number	M	93A	EDIFACT directory D.93A
0051	an..2	Controlling agency	M	UN	United Nations.
0057	an..6	Association assigned code	C	EAN007	EAN007 = EAN version control number.
0068	an..35	COMMON ACCESS REFERENCE	C		None.
S010		STATUS OF THE TRANSFER	C		
0070	n..2	Sequence message transfer number	M		None.
0073	a1	First/last sequence message transfer indicator	C		None.
Segment message: UNH+1+ORDERS:D:93A:UN:EAN007'					

Segment: BGM		M:1		Message Number: 1	
Description: Beginning of Message (to indicate type and function of a message and to transmit the identifying number).					
Field		Definition	C/M	Value	Notes
C002		DOCUMENT/MESSAGE NAME	C		
1001	an..3	Document/message name, coded	C	226	226 = Call off.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
1000	an..35	Document/message name	C		None.
1004	an..35	Document/message number	C	HD1234567	Order Number.
1225	an..3	Message function, coded	C	42	42 = Confirmation of a telephoned order. Also used: 7 duplicate order 46 provisional order
4343	an..3	Response type, coded	C		None.
Segment message: BGM+226+HD1234567+42'					

Segment: DTM		M:35	Message Number: 1		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	137	137 = Document date.
2380	an..35	Date/time/period	C	19940114	The date the order was generated.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+137:19940114:102'					

Segment: FTX		C:5	Message Number: 1		
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	Buyer's standard terms and	} Used to code special order instructions.
4440	an..70	Free text	C	conditions	
4440	an..70	Free text	C	(Form No.FGT 26,rev.4/97) apply	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'					

Segment: RFF		C:10	Message Number: 1		
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	BO	BO = Blanket order number.
1154	an..35	Reference number	C	12345	Blanket order number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+BO:12345'					

Segment: NAD		C:20	Message Number: 1		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	DP	DP = Delivery party.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629018142	Ford EAN delivery location (Dagenham Body Plant).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+DP+5022629018142:::9'					

Segment: CTA		C:5	Message Number: 1		
Description: Contact Information (to identify a person or a department to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
3139	an..3	CONTACT FUNCTION, CODED	C	OC	OC = Order contact.
C056		DEPARTMENT OR EMPLOYEE DETAILS	C		
3413	an..17	Department or employee identification	C		None.
3412	an..35	Department or employee	C	MR J. BLOGGS	The Analyst's name.
Segment message: CTA+OC+:MR J. BLOGGS'					

Segment: COM		C:5	Message Number: 1		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
C076		COMMUNICATION CONTACT	M		
3148	an..25	Communication number	M	01811234567	The Analyst's telephone number.
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.
Segment message: COM+01811234567:TE'					

Segment:	CTA	C:5	Message Number: 1		
Description: Contact Information (to identify a person or a department to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
3139	an..3	CONTACT FUNCTION, CODED	C	PD	PD = Purchasing Department contact.
C056		DEPARTMENT OR EMPLOYEE DETAILS	C		
3413	an..17	Department or employee identification	C		None.
3412	an..35	Department or employee	C	MRS G. THOMAS	The Buyer's name.
Segment message: CTA+PD+:MRS G. THOMAS'					

Segment:	COM	C:5	Message Number: 1		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
C076		COMMUNICATION CONTACT	M		
3148	an..25	Communication number	M	01817607788	The Buyer's telephone number.
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.
Segment message: COM+01817607788:TE'					

Segment: NAD		C:20	Message Number: 1		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	BY	BY = Buyer
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629013163	Ford's invoice EAN (location CF).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+BY+5022629013163::9'					

Segment: NAD		C:20	Message Number: 1		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	SU	SU = Supplier.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5018307000525	Supplier's EAN address.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+SU+5018307000525::9'					

Segment: CUX		C:5	Message Number: 1		
Description: Currencies (to specify currencies used in the transaction and relevant details for the rate of exchange).					
Field		Definition	C/M	Value	Notes
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M	2	2 = Reference currency.
6345	an..3	Currency, coded	C	GBP	GBP = Pounds Sterling.
6343	an..3	Currency qualifier	C	10	10 = Pricing currency.
6348	n..4	Currency rate base	C		Not used.
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M		None.
6345	an..3	Currency, coded	C		None.
6343	an..3	Currency qualifier	C		None.
6348	n..4	Currency rate base	C		None.
5402	n..12	RATE OF EXCHANGE	C		None.
6341	an..3	CURRENCY MARKET EXCHANGE, CODED	C		Not used.
Segment message: CUX+2:GBP:10'					

Segment: LIN		C:200000	Message Number: 1		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	1	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+1'					

Segment: PIA		C:25		Message Number: 1	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD12345672	This denotes that HD12345672 is a Buyer's number.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	1234567890123456/123/051192	with 051192 being the drawing number date
7143	an..3	Item number type, coded	C	DW	DW=Drawing number.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	ABC12345678	SA = Supplier's article number.
7143	an..3	Item number type, coded	C	SA	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	STAAC40501005	MF = Manufacturer's article number.
7143	an..3	Item number type, coded	C	MF	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	630141	MF = Manufacturer's article number.
7143	an..3	Item number type, coded	C	MF	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
Segment message: PIA+5+HD12345672:IN+1234567890123456/123/051192:DW+ABC12345678:SA+STAAC40501005:MF+630141:MF'					

Segment: IMD		C:99		Message Number: 1	
Description: Item description (to describe an item in either an industry or free format).					
Field		Definition	C/M	Value	Notes
7077	an..3	Item description type, coded	C	F	F = Free form.
7081	an..3	Item characteristic, coded	C		None.
C273		ITEM DESCRIPTION	C		
7009	an..7	Item description identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
7008	an..35	Item description	C	ELECTRICAL FLEX	Description from OSCAR and eCatalogue number. Please see note 14 for further info.
7008	an..35	Item description	C	3 CORED FLEX GSDB/123456781111	...
7383	an..3	Surface/layer indicator, coded	C		
Segment message: IMD+F++++:3 CORED FLEX GSDB/123456781111'					

Segment: QTY		C:10		Message Number: 1	
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.
6060	n..15	Quantity	M	300	The quantity being ordered.
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure. See note 13 for additional details.
Segment message: QTY+21:300:PCE'					

Segment: DTM		C:35		Message Number: 1	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940124	Delivery date of the first split delivery.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940124:102'					

Segment: FTX		C:5	Message Number: 1		
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	DEL	DEL = The free text contains delivery information.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	CONFIRMATION OF	} Used to code special delivery instructions. } Here, a FTX segment is coded because } the order is confirmation of a telephone order. } }
4440	an..70	Free text	C	PHONE ORDER	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+DEL+++CONFIRMATION OF PHONE ORDER+EN'					

Segment: FTX		C:5		Message Number: 1	
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	STAAC40501005 STRUERS LTD	} Used to code manufacturers' part numbers } and names if any manufacturers' part numbers are mentioned in the } PIA segment. }
4440	an..70	Free text	C	630141 WICKMAN SCRIVENER	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++STAAC40501005 STRUERS LTD:630141 WICKMAN SCRIVENER+EN'					

Segment: PRI		C:25		Message Number: 1	
Description: Price Details (to specify price information).					
Field		Definition	C/M	Value	Notes
C509		PRICE INFORMATION	C		
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price
5118	n..15	Price	C	10.11	
5375	an..3	Price type, coded	C		None.
5387	an..3	Price type qualifier	C		None.
5284	n..9	Unit price basis	C		None.
6411	an..3	Measure unit qualifier	C		None.
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.
Segment message: PRI+CON:10.11'					

Segment: LOC		C:100		Message Number: 1		
Description: Place/location identification (to identify a country, place, location, or related locations).						
Field		Definition	C/M	Value	Notes	
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.	
C517		LOCATION IDENTIFICATION	C			
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.	
3224	an..17	Place/location	C		None.	
C519		RELATED LOCATION ONE IDENTIFICATION	C			
3223	an..25	Related place/location one identification	C	F55	Ford's foreman code.	
1131	an..3	Code list qualifier	C	ZZ	ZZ = Mutually defined.	
3055	an..3	Code list responsible agency, coded	C		None.	
3222	an..70	Related place/location one	C		None.	
C553		RELATED LOCATION TWO IDENTIFICATION	C			
3233	an..25	Related place/location two identification	C	HD2718	Ford's cost centre.	
1131	an..3	Code list qualifier	C	ZZ	ZZ = Mutually defined.	
3055	an..3	Code list responsible agency, coded	C		None.	
3232	an..70	Related place/location two	C		None.	
5479	an..3	Relation, coded	C		None.	
Segment message: LOC+7+5022629018142::9+F55:ZZ+HD2718:ZZ'						

Segment: QTY		C:10		Message Number: 1		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.	
6060	n..15	Quantity	M	200	The 1st delivery quantity should be 200.	
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).	
Segment message: QTY+11:200'						

Segment: DTM		C:5		Message Number: 1	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940124	Date the 1st quantity (of 200) should be delivered.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940124:102'					

Segment: LOC		C:100		Message Number: 1	
Description: Place/location identification (to identify a country, place, location, or related locations).					
Field		Definition	C/M	Value	Notes
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.
C517		LOCATION IDENTIFICATION	C		
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
3224	an..17	Place/location	C		None.
C519		RELATED LOCATION ONE IDENTIFICATION	C		
3223	an..25	Related place/location one identification	C	886	Ford's foreman code.
1131	an..3	Code list qualifier	C	ZZ	ZZ = Mutually defined.
3055	an..3	Code list responsible agency, coded	C		None.
3222	an..70	Related place/location one	C		None.
C553		RELATED LOCATION TWO IDENTIFICATION	C		
3233	an..25	Related place/location two identification	C	HD1234	Ford's cost centre.
1131	an..3	Code list qualifier	C	ZZ	ZZ = Mutually defined.
3055	an..3	Code list responsible agency, coded	C		None.
3232	an..70	Related place/location two	C		None.
5479	an..3	Relation, coded	C		None.
Segment message: LOC+7+5022629018142::9+886:ZZ+HD1234:ZZ'					

Segment: QTY		C:10	Message Number: 1		
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	100	The 2nd delivery quantity should be 100.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:100'					

Segment: DTM		C:5	Message Number: 1		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940124	Date the 2nd quantity (of 100) should be delivered.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940124:102'					

Segment:	UNS	M:1	Message Number: 1		
Description:	Section Control (to separate header, detail, and summary sections of a message).				
Field		Definition	C/M	Value	Notes
0081	a1	Section identification, coded	M	S	Restricted value.
Segment message:	UNS+S'				

Segment:	UNT	M:1	Message Number: 1		
Description:	Message Trailer (to end and check the completeness of a message).				
Field		Definition	C/M	Value	Notes
0074	n..6	Number of segments in a message	M	28	
0062	an..14	Message reference number	M	1	Identical to 0062 in corresponding UNH.
Segment message:	UNT+28+1'				

Segment:	UNZ	M:1	Message Number: 1		
Description:	Interchange Trailer (to end and check the completeness of an interchange).				
Field		Definition	C/M	Value	Notes
0036	n..6	Interchange control count	M	1	Number of messages in interchange.
0020	an..14	Interchange Control Reference	M	1417001	Same as 0020 in UNB.
Segment message:	UNZ+1+1417001'				

Segment: UNB		M:1		Message Number: 2	
Description: Interchange Header (to start, identify and specify an interchange).					
Field		Definition	C/M	Value	Notes
S001		SYNTAX IDENTIFIER	M		
0001	a4	Syntax identifier	M	UNOA	Controlling agency and character set level.
0002	n1	Syntax version number	M	2	Restricted value.
S002		INTERCHANGE SENDER	M		
0004	an..35	Sender's identification	M	5022629010001	5022629=FMC, 01000=Warley, 1=Check digit.
0007	an..4	Identification code qualifier	C	14	Restricted value.
0008	an..14	Address for reverse routing	C		None.
S003		INTERCHANGE RECIPIENT	M		
0010	an..35	Recipient's Identification	M	5018307000004	Newey & Eyre's head office EAN site address.
0007	an..4	Identification Code qualifier	C	14	Restricted value.
0014	an..14	Routing address	C		None.
S004		DATE/TIME OF PREPARATION	M		
0017	n6	Date	M	940117	YYMMDD format.
0019	n4	Time	M	1030	HHMM format.
0020	an..14	Interchange Control Reference	M	1417002	DDHHNNN, 14=day, 17=hour, 002=2nd order.
S005		RECIPIENT'S REFERENCE, PASSWORD	C		
0022	an..14	Recipient's reference/password	M		None.
0025	an2	Recipient's reference/password qualifier	C		None.
0026	an..14	Application Reference	C	ORDERS	This interchange only contains orders.
0029	a1	Processing Priority Code	C		None.
0031	n1	Acknowledgement Request	C		None.
0032	an..35	Communications Agreement ID	C	EANCOM	EANCOM = European standard.
0035	n1	Test Indicator	C		None.
Segment message: UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1417002++ORDERS+++EANCOM'					

Segment: UNH		M:1		Message Number: 2	
Description: Message Header (to head, identify and specify a message).					
Field		Definition	C/M	Value	Notes
0062	an..14	MESSAGE REFERENCE NUMBER	M	1	Sequential ref. of message within interchange.
S009		MESSAGE IDENTIFIER	M		
0065	an..6	Message type identifier	M	ORDERS	
0052	an..3	Message type version number	M	D	D = draft.
0054	an..3	Message type release number	M	93A	EDIFACT directory D.93A.
0051	an..2	Controlling agency	M	UN	United Nations.
0057	an..6	Association assigned code	C	EAN007	EAN007 = EAN version control number.
0068	an..35	COMMON ACCESS REFERENCE	C		None.
S010		STATUS OF THE TRANSFER	C		None.
0070	n..2	Sequence message transfer number	M		None.
0073	a1	First/last sequence message transfer indicator	C		None.
Segment message: UNH+1+ORDERS:D:93A:UN:EAN007'					

Segment: BGM		M:1		Message Number: 2	
Description: Beginning of Message (to indicate type and function of message and to transmit the identifying number).					
Field		Definition	C/M	Value	Notes
C002		DOCUMENT/MESSAGE NAME	C		
1001	an..3	Document/message name, coded	C	226	226 = Call off.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
1000	an..35	Document/message name	C		None.
1004	an..35	Document/message number	C	HD1366721	Order Number.
1225	an..3	Message function, coded	C		None.
4343	an..3	Response type, coded	C		None.
Segment message: BGM+226+HD1366721'					

Segment: DTM		M:35	Message Number: 2		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	137	137 = Document date.
2380	an..35	Date/time/period	C	19940117	The date the order was generated.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+137:19940117:102'					

Segment: FTX		C:5	Message Number: 2		
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	Buyer's standard terms and	} Used to code special order instructions.
4440	an..70	Free text	C	conditions	
4440	an..70	Free text	C	(Form No.FGT 26,rev.4/97) apply	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'					

Segment: RFF		C:10	Message Number: 2		
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	BO	BO = Blanket order number.
1154	an..35	Reference number	C	20000	Blanket order number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+BO:20000'					

Segment: NAD		C:20	Message Number: 2		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	DP	DP = Delivery party.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629018142	Ford EAN delivery location (Dagenham Body Plant).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+DP+5022629018142:::9'					

Segment:	CTA	C:5	Message Number: 2		
Description:	Contact Information (to identify a person or a department to whom communication should be directed).				
Field		Definition	C/M	Value	Notes
3139	an..3	CONTACT FUNCTION, CODED	C	OC	OC = Order contact.
C056		DEPARTMENT OR EMPLOYEE DETAILS	C		
3413	an..17	Department or employee identification	C		None.
3412	an..35	Department or employee	C	MR S. SMITH	The Analyst's name.
Segment message:	CTA+OC+:MR S. SMITH'				

Segment:	COM	C:5	Message Number: 2		
Description:	Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).				
Field		Definition	C/M	Value	Notes
C076		COMMUNICATION CONTACT	M		
3148	an..25	Communication number	M	01817654321	The Analyst's telephone number.
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.
Segment message:	COM+01817654321:TE'				

Segment:	CTA	C:5	Message Number: 2		
Description: Contact Information (to identify a person or a department to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
3139	an..3	CONTACT FUNCTION, CODED	C	PD	PD = Purchasing Department contact.
C056		DEPARTMENT OR EMPLOYEE DETAILS	C		
3413	an..17	Department or employee identification	C		None.
3412	an..35	Department or employee	C	MR T. EVANS	The Buyer's name.
Segment message: CTA+PD+:MR T. EVANS'					

Segment:	COM	C:5	Message Number: 2		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
C076		COMMUNICATION CONTACT	M		
3148	an..25	Communication number	M	01812338877	The Buyer's telephone number.
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.
Segment message: COM+01812338877:TE'					

Segment: NAD		C:20	Message Number: 2		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	BY	BY = Buyer
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629013163	Ford's invoice EAN (location CF).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+BY+5022629013163::9'					

Segment: NAD		C:20	Message Number: 2		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	SU	SU = Supplier.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5018307000525	Supplier's EAN address.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+SU+5018307000525::9'					

Segment: CUX		C:5	Message Number: 2		
Description: Currencies (to specify currencies used in the transaction and relevant details for the rate of exchange).					
Field		Definition	C/M	Value	Notes
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M	2	2 = Reference currency.
6345	an..3	Currency, coded	C	GBP	GBP = Pounds Sterling.
6343	an..3	Currency qualifier	C	10	10 = Pricing currency.
6348	n..4	Currency rate base	C		Not used.
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M		None.
6345	an..3	Currency, coded	C		None.
6343	an..3	Currency qualifier	C		None.
6348	n..4	Currency rate base	C		None.
5402	n..12	RATE OF EXCHANGE	C		None.
6341	an..3	CURRENCY MARKET EXCHANGE, CODED	C		Not used.
Segment message: CUX+2:GBP:10'					

Segment: LIN		C:200000	Message Number: 2		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	1	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+1'					

Segment: PIA		C:25		Message Number: 2	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD12341233	This denotes that HD12341233 is a Buyer's number.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	1234561234567890/321/040593	040593 = drawing number date.
7143	an..3	Item number type, coded	C	DW	DW=Drawing number.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD12341233:IN+1234561234567890/321/040593:DW'					

Segment: IMD		C:99	Message Number: 2		
Description: Item description (to describe an item in either an industry or free format).					
Field		Definition	C/M	Value	Notes
7077	an..3	Item description type, coded	C	F	F = Free form.
7081	an..3	Item characteristic, coded	C		None.
C273		ITEM DESCRIPTION	C		
7009	an..7	Item description identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
7008	an..35	Item description	C	FUSE WIRE	Description from OSCAR and eCatalogue number. Please see note 14 for further info.
7008	an..35	Item description	C	10 METRE ROLL GSDB/123456781111
7383	an..3	Surface/layer indicator, coded	C		
Segment message: IMD+F+++:::FUSE WIRE:10 METRE ROLL GSDB/123456781111'					

Segment: QTY		C:10	Message Number: 2		
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.
6060	n..15	Quantity	M	5	The quantity being ordered.
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure. See note 13 for additional details.
Segment message: QTY+21:5:PCE'					

Segment: DTM		C:35	Message Number: 2		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940127	Delivery date for the 5 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940127:102'					

Segment: PRI		C:25		Message Number: 2		
Description: Price Details (to specify price information).						
Field		Definition	C/M	Value	Notes	
C509		PRICE INFORMATION	C			
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price	
5118	n..15	Price	C	6.78		
5375	an..3	Price type, coded	C		None.	
5387	an..3	Price type qualifier	C		None.	
5284	n..9	Unit price basis	C		None.	
6411	an..3	Measure unit qualifier	C		None.	
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.	
Segment message: PRI+CON:6.78'						

Segment: LOC		C:100		Message Number: 2		
Description: Place/location identification (to identify a country, place, location, or related locations).						
Field		Definition	C/M	Value	Notes	
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.	
C517		LOCATION IDENTIFICATION	C			
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.	
3224	an..17	Place/location	C		None.	
C519		RELATED LOCATION ONE IDENTIFICATION	C			
3223	an..25	Related place/location one identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
3222	an..70	Related place/location one	C		None.	
C553		RELATED LOCATION TWO IDENTIFICATION	C			
3233	an..25	Related place/location two identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
3232	an..70	Related place/location two	C		None.	
5479	an..3	Relation, coded	C		None.	

Segment message: LOC+7+5022629018142::9'

Segment: QTY		C:10	Message Number: 2		
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	5	Reiteration of the total part quantity.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:5'					

Segment: DTM		C:5	Message Number: 2		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940127	Delivery date for the 5 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940127:102'					

Segment:	UNS	M:1	Message Number: 2		
Description:	Section Control (to separate header, detail, and summary sections of a message).				
Field		Definition	C/M	Value	Notes
0081	a1	Section identification, coded	M	S	Restricted value.
Segment message:	UNS+S'				

Segment:	UNT	M:1	Message Number: 2		
Description:	Message Trailer (to end and check the completeness of a message).				
Field		Definition	C/M	Value	Notes
0074	n..6	Number of segments in a message	M	23	
0062	an..14	Message reference number	M	1	Identical to 0062 in corresponding UNH.
Segment message:	UNT+28+1'				

Segment:	UNZ	M:1	Message Number: 2		
Description:	Interchange Trailer (to end and check the completeness of an interchange).				
Field		Definition	C/M	Value	Notes
0036	n..6	Interchange control count	M	1	Number of messages in interchange.
0020	an..14	Interchange Control Reference	M	1417002	Same as 0020 in UNB.
Segment message:	UNZ+1+1417002'				

Segment: UNB		M:1		Message Number: 3	
Description: Interchange Header (to start, identify and specify an interchange).					
Field		Definition	C/M	Value	Notes
S001		SYNTAX IDENTIFIER	M		
0001	a4	Syntax identifier	M	UNOA	Controlling agency and character set level.
0002	n1	Syntax version number	M	2	Restricted value.
S002		INTERCHANGE SENDER	M		
0004	an..35	Sender's identification	M	5022629010001	5022629=FMC, 01000=Warley, 1=Check digit.
0007	an..4	Identification code qualifier	C	14	Restricted value.
0008	an..14	Address for reverse routing	C		None.
S003		INTERCHANGE RECIPIENT	M		
0010	an..35	Recipient's Identification	M	5018307000004	Newey & Eyre's head office EAN site address.
0007	an..4	Identification Code qualifier	C	14	Restricted value.
0014	an..14	Routing address	C		None.
S004		DATE/TIME OF PREPARATION	M		
0017	n6	Date	M	940117	YYMMDD format.
0019	n4	Time	M	1030	HHMM format.
0020	an..14	Interchange Control Reference	M	1417003	DDHHNNN, 14=day, 17=hour, 003=3rd order.
S005		RECIPIENT'S REFERENCE, PASSWORD	C		
0022	an..14	Recipient's reference/password	M		None.
0025	an2	Recipient's reference/password qualifier	C		None.
0026	an..14	Application Reference	C	ORDERS	This interchange only contains orders.
0029	a1	Processing Priority Code	C		None.
0031	n1	Acknowledgement Request	C		None.
0032	an..35	Communications Agreement ID	C	EANCOM	EANCOM = European standard.
0035	n1	Test Indicator	C		None.
Segment message: UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1417003++ORDERS+++EANCOM'					

Segment: UNH		M:1		Message Number: 3	
Description: Message Header (to head, identify and specify a message).					
Field		Definition	C/M	Value	Notes
0062	an..14	MESSAGE REFERENCE NUMBER	M	1	Sequential ref. of message within interchange.
S009		MESSAGE IDENTIFIER	M		
0065	an..6	Message type identifier	M	ORDERS	
0052	an..3	Message type version number	M	D	D = draft.
0054	an..3	Message type release number	M	93A	EDIFACT directory D.93A.
0051	an..2	Controlling agency	M	UN	United Nations.
0057	an..6	Association assigned code	C	EAN007	EAN007 = EAN version control number.
0068	an..35	COMMON ACCESS REFERENCE	C		None.
S010		STATUS OF THE TRANSFER	C		None.
0070	n..2	Sequence message transfer number	M		None.
0073	a1	First/last sequence message transfer indicator	C		None.
Segment message: UNH+1+ORDERS:D:93A:UN:EAN007'					

Segment: BGM		M:1		Message Number: 3	
Description: Beginning of Message (to indicate type and function of message and to transmit the identifying number).					
Field		Definition	C/M	Value	Notes
C002		DOCUMENT/MESSAGE NAME	C		
1001	an..3	Document/message name, coded	C	226	226 = Call off.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
1000	an..35	Document/message name	C		None.
1004	an..35	Document/message number	C	HD1366723	Order Number.
1225	an..3	Message function, coded	C		None.
4343	an..3	Response type, coded	C		None.
Segment message: BGM+226+HD1366723'					

Segment: DTM		M:35	Message Number: 3		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	137	137 = Document date.
2380	an..35	Date/time/period	C	19940117	The date the order was generated.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+137:19940117:102'					

Segment: FTX		C:5	Message Number: 3		
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	Buyer's standard terms and	} Used to code special order instructions. } } } }
4440	an..70	Free text	C	conditions	
4440	an..70	Free text	C	(Form No.FGT 26,rev.4/97) apply	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'					

Segment: RFF		C:10	Message Number: 3		
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	BO	BO = Blanket order number.
1154	an..35	Reference number	C	20000	Blanket order number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+BO:20000'					

Segment: NAD		C:20	Message Number: 3		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	DP	DP = Delivery party.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629018142	Ford EAN delivery location (Dagenham Body Plant).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+DP+5022629018142:::9'					

Segment: CTA		C:5	Message Number: 3		
Description: Contact Information (to identify a person or a department to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
3139	an..3	CONTACT FUNCTION, CODED	C	OC	OC = Order contact.
C056		DEPARTMENT OR EMPLOYEE DETAILS	C		
3413	an..17	Department or employee identification	C		None.
3412	an..35	Department or employee	C	MR G. TALBOT	The Analyst's name.
Segment message: CTA+OC+:MR G. TALBOT'					

Segment: COM		C:5	Message Number: 3		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
C076		COMMUNICATION CONTACT	M		
3148	an..25	Communication number	M	01817654323	The Analyst's telephone number.
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.
Segment message: COM+01817654323:TE'					

Segment: CTA		C:5	Message Number: 3		
Description: Contact Information (to identify a person or a department to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
3139	an..3	CONTACT FUNCTION, CODED	C	PD	PD = Purchasing Department contact.
C056		DEPARTMENT OR EMPLOYEE DETAILS	C		
3413	an..17	Department or employee identification	C		None.
3412	an..35	Department or employee	C	MR T. EVANS	The Buyer's name.
Segment message: CTA+PD+:MR T. EVANS'					

Segment: COM		C:5	Message Number: 3		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).					
Field		Definition	C/M	Value	Notes
C076		COMMUNICATION CONTACT	M		
3148	an..25	Communication number	M	01812338877	The Buyer's telephone number.
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.
Segment message: COM+01812338877:TE'					

Segment: NAD		C:20	Message Number: 3		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	BY	BY = Buyer
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629013163	Ford's invoice EAN (location CF).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+BY+5022629013163::9'					

Segment: NAD		C:20	Message Number: 3		
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	SU	SU = Supplier.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5018307000525	Supplier's EAN address.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+SU+5018307000525::9'					

Segment: CUX		C:5	Message Number: 3		
Description: Currencies (to specify currencies used in the transaction and relevant details for the rate of exchange).					
Field		Definition	C/M	Value	Notes
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M	2	2 = Reference currency.
6345	an..3	Currency, coded	C	GBP	GBP = Pounds Sterling.
6343	an..3	Currency qualifier	C	10	10 = Pricing currency.
6348	n..4	Currency rate base	C		Not used.
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M		None.
6345	an..3	Currency, coded	C		None.
6343	an..3	Currency qualifier	C		None.
6348	n..4	Currency rate base	C		None.
5402	n..12	RATE OF EXCHANGE	C		None.
6341	an..3	CURRENCY MARKET EXCHANGE, CODED	C		Not used.
Segment message: CUX+2:GBP:10'					

Segment: LIN		C:200000	Message Number: 3		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	1	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+1'					

Segment: PIA		C:25		Message Number: 3	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD18888880	This denotes that HD18888880 is a Buyer's number.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD18888880:IN'					

Segment: IMD		C:99		Message Number: 3	
Description: Item description (to describe an item in either an industry or free format).					
Field		Definition	C/M	Value	Notes
7077	an..3	Item description type, coded	C	F	F = Free form.
7081	an..3	Item characteristic, coded	C		None.
C273		ITEM DESCRIPTION	C		
7009	an..7	Item description identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
7008	an..35	Item description	C	FUSE WIRE	Description from OSCAR and eCatalogue number. Please see note 14 for further info.
7008	an..35	Item description	C	5 METRE ROLL GSDB/123456781111
7383	an..3	Surface/layer indicator, coded	C		
Segment message: IMD+F+++::FUSE WIRE:5 METRE ROLL GSDB/123456781111'					

Segment: QTY		C:10		Message Number: 3	
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.
6060	n..15	Quantity	M	100	The quantity being ordered.
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure. See note 13 for additional details.
Segment message: QTY+21:100:PCE'					

Segment: DTM		C:35		Message Number: 3	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940124	Delivery date of the first split delivery.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940124:102'					

Segment: FTX		C:5	Message Number: 3		
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	DEL	DEL = The free text contains delivery information.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	SUBSEQUENT DELIVERY QUANTITIES	} Used to code } special } delivery } instructions. }
4440	an..70	Free text	C	AND DATES UPTO THE TOTAL ORDER	
4440	an..70	Free text	C	QUANTITY WILL BE ADVISED	
4440	an..70	Free text	C	BY THE ANALYST	
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message:		FTX+DEL+++SUBSEQUENT DELIVERY QUANTITIES:AND DATES UPTO THE TOTAL ORDER: QUANTITY WILL BE ADVISED:BY THE ANALYST+EN'			

Segment: PRI		C:25		Message Number: 3		
Description: Price Details (to specify price information).						
Field		Definition	C/M	Value	Notes	
C509		PRICE INFORMATION	C			
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price	
5118	n..15	Price	C	7.89		
5375	an..3	Price type, coded	C		None.	
5387	an..3	Price type qualifier	C		None.	
5284	n..9	Unit price basis	C		None.	
6411	an..3	Measure unit qualifier	C		None.	
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.	
Segment message: PRI+CON:7.89'						

Segment: LOC		C:100		Message Number: 3		
Description: Place/location identification (to identify a country, place, location, or related locations).						
Field		Definition	C/M	Value	Notes	
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.	
C517		LOCATION IDENTIFICATION	C			
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.	
3224	an..17	Place/location	C		None.	
C519		RELATED LOCATION ONE IDENTIFICATION	C			
3223	an..25	Related place/location one identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
3222	an..70	Related place/location one	C		None.	
C553		RELATED LOCATION TWO IDENTIFICATION	C			
3233	an..25	Related place/location two identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
3232	an..70	Related place/location two	C		None.	
5479	an..3	Relation, coded	C		None.	

Segment message: LOC+7+5022629018142::9'

Segment: QTY		C:10	Message Number: 3		
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	40	The 1st delivery quantity should be 40.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:40'					

Segment: DTM		C:5	Message Number: 3		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940124	Date the 1st quantity (of 40) should be delivered.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940124:102'					

Segment: LOC		C:100		Message Number: 3		
Description: Place/location identification (to identify a country, place, location, or related locations).						
Field		Definition	C/M	Value	Notes	
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.	
C517		LOCATION IDENTIFICATION	C			
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.	
3224	an..17	Place/location	C		None.	
C519		RELATED LOCATION ONE IDENTIFICATION	C			
3223	an..25	Related place/location one identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
3222	an..70	Related place/location one	C		None.	
C553		RELATED LOCATION TWO IDENTIFICATION	C			
3233	an..25	Related place/location two identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
3232	an..70	Related place/location two	C		None.	
5479	an..3	Relation, coded	C		None.	
Segment message: LOC+7+5022629018142::9'						

Segment: QTY		C:10		Message Number: 3		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.	
6060	n..15	Quantity	M	60	The ordered quantity, less the first-split amount.	
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).	
Segment message: QTY+11:60'						

Segment:	UNS	M:1	Message Number: 3		
Description:	Section Control (to separate header, detail, and summary sections of a message).				
Field		Definition	C/M	Value	Notes
0081	a1	Section identification, coded	M	S	Restricted value.
Segment message:	UNS+S'				

Segment:	UNT	M:1	Message Number: 3		
Description:	Message Trailer (to end and check the completeness of a message).				
Field		Definition	C/M	Value	Notes
0074	n..6	Number of segments in a message	M	26	
0062	an..14	Message reference number	M	1	Identical to 0062 in corresponding UNH.
Segment message:	UNT+26+1'				

Segment:	UNZ	M:1	Message Number: 3		
Description:	Interchange Trailer (to end and check the completeness of an interchange).				
Field		Definition	C/M	Value	Notes
0036	n..6	Interchange control count	M	1	Number of messages in interchange.
0020	an..14	Interchange Control Reference	M	1417003	Same as 0020 in UNB.
Segment message:	UNZ+1+1417003'				

EDI Purchase Order Message for Ford NPM Purchasing (EDIFACT D.93A - EANCOM published)**Interchange Summary**

<u>Segment Name</u>	<u>Segment Message</u>
UNB	UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1417001++ORDERS+++EANCOM'
UNH	UNH+1+ORDERS:D:93A:UN:EAN007'
BGM	BGM+226+HD1234567+42'
DTM	DTM+137:19940114:102'
FTX	FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'
RFF	RFF+BO:12345'
NAD	NAD+DP+5022629018142::9'
CTA	CTA+OC+:MR J. BLOGGS'
COM	COM+01811234567:TE'
CTA	CTA+PD+:MRS G. THOMAS'
COM	COM+01817607788:TE'
NAD	NAD+BY+5022629013163::9'
NAD	NAD+SU+5018307000525::9'
CUX	CUX+2:GBP:10'
LIN	LIN+1'
PIA	PIA+5+HD12345672:IN+1234567890123456/123/051192:DW+ABC12345678:SA+STAAC40501005:MF+630141:MF'
IMD	IMD+F++::: IMD+F++:::3 CORED FLEX GSDB/123456781111'
QTY	QTY+21:300:PCE'
DTM	DTM+2:19940124:102'
FTX	FTX+DEL+++CONFIRMATION OF PHONE ORDER+EN'
FTX	FTX+PUR+++STAAC40501005 STRUERS LTD:630141 WICKMAN SCRIVENER+EN'
PRI	PRI+CON:10.11'
LOC	LOC+7+5022629018142::9+F55:ZZ+HD2718:ZZ'
QTY	QTY+11:200'
DTM	DTM+2:19940124:102'
LOC	LOC+7+5022629018142::9+886:ZZ+HD1234:ZZ'
QTY	QTY+11:100'
DTM	DTM+2:19940124:102'
UNS	UNS+S'
UNT	UNT+28+1'
UNZ	UNZ+1+1417001'
UNB	UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1417002++ORDERS+++EANCOM'
UNH	UNH+1+ORDERS:D:93A:UN:EAN007'
BGM	BGM+226+HD1366721'

Owner: jramosgr
Ford Motor Company

GIS1: 25.03 GIS2 S+1

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Review: 05-10-2012

<u>Segment Name</u>	<u>Segment Message</u>
DTM	DTM+137:19940117:102'
FTX	FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'
RFF	RFF+BO:20000'
NAD	NAD+DP+5022629018142::9'
CTA	CTA+OC+:MR S. SMITH'
COM	COM+01817654321:TE'
CTA	CTA+PD+:MR T. EVANS'
COM	COM+01812338877:TE'
NAD	NAD+BY+5022629013163::9'
NAD	NAD+SU+5018307000525::9'
CUX	CUX+2:GBP:10'
LIN	LIN+1'
PIA	PIA+5+HD12341233:IN+1234561234567890/321/040593:DW'
IMD	IMD+F++::FUZE WIRE: 10 METRE ROLL GSDB/123456781111'
QTY	QTY+21:5:PCE'
DTM	DTM+2:19940127:102'
PRI	PRI+CON:6.78'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:5'
DTM	DTM+2:19940127:102'
UNS	UNS+S'
UNT	UNT+28+1'
UNZ	UNZ+1+1417002'
UNB	UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1417003++ORDERS+++EANCOM'
UNH	UNH+1+ORDERS:D:93A:UN:EAN007'
BGM	BGM+226+HD1366723'
DTM	DTM+137:19940117:102'
FTX	FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'
RFF	RFF+BO:20000'
NAD	NAD+DP+5022629018142::9'
CTA	CTA+OC+:MR G. TALBOT'
COM	COM+01817654323:TE'
CTA	CTA+PD+:MR T. EVANS'
COM	COM+01812338877:TE'
NAD	NAD+BY+5022629013163::9'
NAD	NAD+SU+5018307000525::9'
CUX	CUX+2:GBP:10'

<u>Segment Name</u>	<u>Segment Message</u>
LIN	LIN+1'
PIA	PIA+5+HD18888880:IN'
IMD	IMD+F++::FUZE WIRE:5 METRE ROLL GSDB/123456781111'
QTY	QTY+21:100:PCE'
DTM	DTM+2:19940124:102'
FTX	FTX+DEL+++SUBSEQUENT DELIVERY QUANTITIES:AND DATES UPTO THE TOTAL ORDER: QUANTITY WILL BE ADVISED:BY THE ANALYST+EN'
PRI	PRI+CON:7.89'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:40'
DTM	DTM+2:19940124:102'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:60'
UNS	UNS+S'
UNT	UNT+26+1'
UNZ	UNZ+1+1417003'

Ian Lester
10 February, 1995

Update
21 May, 1997 - (M. Wetton)

16 June, 1997 - (R. Stein)

18 July, 2005 - (D. Hildebrandt)

3 August, 2012 - (J. Ramos)