

EDI Purchase Order Message for Ford NPM Purchasing (EDIFACT D.93A - EANCOM published)

The sample interchange which follows is between Ford Motor Company (EAN identifier 5022629010001) and Newey & Eyre (EAN identifier 5018307000004). The interchange consists of three SNOOPIE purchase orders (messages). The first one is a purchase order, the second is a purchase order amendment, and the third is a purchase order termination.

Order message 1

The order message has purchase order number HD0760211, which was generated by SNOOPIE on 14 January 1994. EAN identifiers are used to code the delivery, buyer's (Ford's invoice) and supplier's addresses. Contact names and telephone numbers are supplied for the Ford Analyst and Buyer. The Buyer's fax number is also provided. The order is a consolidated order consisting of two parts. If the parts' EAN or UPC numbers were available then they would be coded in the LIN segments. Both parts are ordered using the Ford part number. This information (including the supplier's part numbers) is given in the PIA segments. The parts' descriptions are given in IMD segments. The order quantity for the first part is 120 pieces, and for the second part is 50 pieces. The quantities should be delivered on 28 January 1994 and 4 February 1994 respectively. The quantity and delivery date information is reiterated in LOC-QTY-DTM segments.

Order message 2

The order message has purchase order amendment number HD076035001, which was generated by SNOOPIE on 17 January 1994. The original purchase order number was HD0760350. The supplier's PO reference number and date are also specified. EAN identifiers are used to code the delivery, buyer's (Ford's invoice) and supplier's addresses. Contact names and telephone numbers are supplied for the Ford Analyst and Buyer. The Buyer's fax number is also provided. The order is a consolidated order consisting of two parts. If the parts' EAN or UPC numbers were available then they would be coded in the LIN segment. Both parts are ordered using the Ford part number. This information (including the supplier's part number for the second part) is coded in the PIA segment. The parts' descriptions are given in IMD segments. The order quantity for the first part is 15 pieces, and for the second part is 45 pieces. The quantities should be delivered on 15 February 1994 and 10 February 1994 respectively. The quantity and delivery date information is reiterated in LOC-QTY-DTM segments.

Order message 3

The order message has purchase order termination number HD152673402, which was generated by SNOOPIE on 17 January 1994. The fact that this is a termination is stated in the BGM segment. Tag 1225 (message function, coded) has a code of '1' - Cancellation. The last purchase order amendment was numbered HD152673401. The supplier's PO reference number and date are also specified. An EAN identifier is used to code the delivery, buyer's (Ford's invoice) and supplier's addresses. Contact names and telephone numbers are supplied for the Ford Analyst and Buyer. The Buyer's fax number is also provided. The order was for one part only. The supplier's part number (in addition to the Ford part number) is given in the PIA segment. The part's description is given in an IMD segment. The order quantity was for 80 pieces. No date is specified for the delivery quantity since this is a termination.

Notes

- 1) The Notes column within the interchange detail (pages 3 to 62) contains 'None' for some fields. This means that no value is coded for that field.
- 2) The last pages (63 to 65) of this document give a summary of the interchange for the SNOOPIE purchase orders.
- 3) Orders with drawing attachments:
Where drawings are required to be attached to an order, the EDI order will include a FTX segment at order-level stating “ATTACHMENTS TO FOLLOW”.
Where the drawing order has buyer text (note 6) or has been notified to the supplier by phone (note 5), the appropriate rule detailed here will apply.
- 4) Urgent Orders:
Urgent orders, without drawings attachments and which are not repair/renovation work, will have a FTX segment at line-level stating “PLEASE NOTE THE DELIVERY DATE” (and a date).
Where an urgent order has drawing attachments (note 3) or is for repair/renovation work (note 8), the appropriate rule detailed here will apply instead.
- 4) The quantities given in (repeating) LOC-QTY-DTM segments will always add up to the quantity given in the QTY segment immediately following the IMD segment.
- 5) Phone Orders:
Where an order has been notified to the supplier by phone, the EDI order sent is for confirmation. The confirmation nature of the order is indicated by the use of BGM segment message function value 42 and a FTX segment at order-level stating “CONFIRMATION OF PHONE ORDER”.
- 6) Orders with Buyer Text:
Where the buyer has specified text to be included in the order, the EDI order sent is a provisional order. The order itself will be sent on paper.
The provisional nature of the order is indicated by the use of BGM segment message function value 46 and a FTX segment at order-level stating “PROVISIONAL ORDER, PAPER TO FOLLOW”. The buyer text is not included in the EDI order. It is available only on paper.

EDI Purchase Order Message for Ford NPM Purchasing (EDIFACT D.93A - EANCOM published)Interchange Detail

Field	Definition	C/M	Value	Notes
Segment: UNB M:1 Message Number: 1				
Description: Interchange Header (to start, identify and specify an interchange).				
S001	SYNTAX IDENTIFIER	M		
0001	a4 Syntax identifier	M	UNOA	Controlling agency and character set level.
0002	n1 Syntax version number	M	2	Restricted value.
S002	INTERCHANGE SENDER	M		
0004	an..35 Sender's identification	M	5022629010001	5022629=FMC, 01000=Warley, 1=Check digit.
0007	an..4 Identification code qualifier	C	14	Restricted value.
0008	an..14 Address for reverse routing	C		None.
S003	INTERCHANGE RECIPIENT	M		
0010	an..35 Recipient's Identification	M	5018307000004	Newey & Eyre's head office EAN site address.
0007	an..4 Identification Code qualifier	C	14	Restricted value.
0014	an..14 Routing address	C		None.
S004	DATE/TIME OF PREPARATION	M		
0017	n6 Date	M	940117	YYMMDD format.
0019	n4 Time	M	1030	HHMM format.
0020	an..14 Interchange Control Reference	M	1409001	DDHHNNN, 14=day, 09=hour, 001=1st order.
S005	RECIPIENT'S REFERENCE, PASSWORD	C		
0022	an..14 Recipient's reference/password	M		None.
0025	an2 Recipient's reference/password qualifier	C		None.
0026	an..14 Application Reference	C	ORDERS	This interchange only contains orders.
0029	a1 Processing Priority Code	C		None.
0031	n1 Acknowledgement Request	C		None.
0032	an..35 Communications Agreement ID	C	EANCOM	EANCOM = European standard.
0035	n1 Test Indicator	C		None.
Segment message: UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1409001++ORDERS+++EANCOM'				

Segment: UNH		M:1		Message Number: 1		
Description: Message Header (to head, identify and specify a message).						
Field		Definition	C/M	Value	Notes	
0062	an..14	MESSAGE REFERENCE NUMBER	M	1	Sequential ref. of message within interchange.	
S009		MESSAGE IDENTIFIER	M			
0065	an..6	Message type identifier	M	ORDERS		
0052	an..3	Message type version number	M	D	D = draft.	
0054	an..3	Message type release number	M	93A	EDIFACT directory D.93A	
0051	an..2	Controlling agency	M	UN	United Nations.	
0057	an..6	Association assigned code	C	EAN007	EAN007 = EAN version control number.	
0068	an..35	COMMON ACCESS REFERENCE	C		None.	
S010		STATUS OF THE TRANSFER	C			
0070	n..2	Sequence message transfer number	M		None.	
0073	a1	First/last sequence message transfer indicator	C		None.	
Segment message: UNH+1+ORDERS:D:93A:UN:EAN007'						

Segment: BGM		M:1		Message Number: 1		
Description: Beginning of Message (to indicate type and function of a message and to transmit the identifying number).						
Field		Definition	C/M	Value	Notes	
C002		DOCUMENT/MESSAGE NAME	C			
1001	an..3	Document/message name, coded	C	220	220=Order.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
1000	an..35	Document/message name	C		None.	
1004	an..35	Document/message number	C	HD0760211	Purchase order number.	
1225	an..3	Message function, coded	C		None.	
4343	an..3	Response type, coded	C		None.	
Segment message: BGM+220+HD0760211'						

SNOOPIE PURCHASE ORDER

Segment: DTM		M:35		Message Number: 1	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	137	137=Document date.
2380	an..35	Date/time/period	C	19940114	The date the order was generated.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.
Segment message: DTM+137:19940114:102'					

Segment: FTX		C:5		Message Number: 1	
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	Buyer's standard terms and	} Used to code special order instructions. } } } }
4440	an..70	Free text	C	conditions	
4440	an..70	Free text	C	(Form No.FGT 26,rev.4/97) apply	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'					

Segment: NAD		C:20		Message Number: 1	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	DP	DP = Delivery party.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629018142	Ford EAN delivery location (Dagenham Body Plant).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+DP+5022629018142::9'					

Segment: CTA		C:5		Message Number: 1		
Description: Contact Information (to identify a person or a department to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
3139	an..3	CONTACT FUNCTION, CODED	C	OC	OC = Order contact.	
C056		DEPARTMENT OR EMPLOYEE DETAILS	C			
3413	an..17	Department or employee identification	C		None.	
3412	an..35	Department or employee	C	MR E. LITTLE	The Analyst's name.	
Segment message: CTA+OC+:MR E. LITTLE'						

Segment: COM		C:5		Message Number: 1		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01815441515	The Analyst's telephone number.	
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.	
Segment message: COM+01815441515:TE'						

Segment: CTA		C:5		Message Number: 1		
Description: Contact Information (to identify a person or a department to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
3139	an..3	CONTACT FUNCTION, CODED	C	PD	PD = Purchasing department contact.	
C056		DEPARTMENT OR EMPLOYEE DETAILS	C			
3413	an..17	Department or employee identification	C		None.	
3412	an..35	Department or employee	C	MR L. DEAR	The Buyer's name.	
Segment message: CTA+PD+:MR L. DEAR'						

Segment: COM		C:5		Message Number: 1		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01816551234	The Buyer's telephone number.	
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.	
Segment message: COM+01816551234:TE'						

Segment: COM		C:5		Message Number: 1		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01816551300	The Buyer's fax number.	
3155	an..3	Communication channel qualifier	M	FX	FX = Telefax.	
Segment message: COM+01816551300:FX'						

Segment: NAD		C:20		Message Number: 1	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	BY	BY = Buyer
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629013163	Ford's invoice EAN (location CF).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+BY+5022629013163::9'					

Segment: NAD		C:20		Message Number: 1	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	SU	SU = Supplier.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5018307000525	Supplier's EAN address.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+SU+5018307000525::9'					

Segment: CUX		C:5	Message Number: 1		
Description: Currencies (to specify currencies used in the transaction and relevant details for the rate of exchange).					
Field		Definition	C/M	Value	Notes
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M	2	2 = Reference currency.
6345	an..3	Currency, coded	C	GBP	GBP = Pounds Sterling.
6343	an..3	Currency qualifier	C	10	10 = Pricing currency.
6348	n..4	Currency rate base	C		Not used.
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M		None.
6345	an..3	Currency, coded	C		None.
6343	an..3	Currency qualifier	C		None.
6348	n..4	Currency rate base	C		None.
5402	n..12	RATE OF EXCHANGE	C		None.
6341	an..3	CURRENCY MARKET EXCHANGE, CODED	C		Not used.
Segment message: CUX+2:GBP:10'					

Segment:	LIN	C:200000	Message Number: 1		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	1	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+1'					

Segment: PIA		C:25		Message Number: 1	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD75312347	This denotes that HD75312347 is a Buyer's number. None. None.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	SDL15263748	SA = Supplier's article number. None. None.
7143	an..3	Item number type, coded	C	SA	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD75312347:IN+SDL15263748:SA'					

Segment: IMD		C:99		Message Number: 1		
Description: Item description (to describe an item in either an industry or free format).						
Field		Definition	C/M	Value	Notes	
7077	an..3	Item description type, coded	C	F	F = Free form.	
7081	an..3	Item characteristic, coded	C		None.	
C273		ITEM DESCRIPTION	C			
7009	an..7	Item description identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
7008	an..35	Item description	C	PLUG - THROTTLE FOR	Description from OSCAR.	
7008	an..35	Item description	C	ROTARY GRINDER	Description continued...	
7383	an..3	Surface/layer indicator, coded	C			
Segment message: IMD+F+:::PLUG - THROTTLE FOR:ROTARY GRINDER'						

Segment: QTY		C:10		Message Number: 1		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.	
6060	n..15	Quantity	M	120	The quantity being ordered.	
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure.	
Segment message: QTY+21:120:PCE'						

Segment: DTM		C:35		Message Number: 1		
Description: Date/Time/Period (to specify date, and/or time, or period).						
Field		Definition	C/M	Value	Notes	
C507		DATE/TIME/PERIOD	M			
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.	
2380	an..35	Date/time/period	M	19940128	Delivery date for the 120 pieces.	
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.	
Segment message: DTM+2:19940128:102'						

Segment: PRI		C:25		Message Number: 1	
Description: Price Details (to specify price information).					
Field		Definition	C/M	Value	Notes
C509		PRICE INFORMATION	C		
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price
5118	n..15	Price	C	5.67	
5375	an..3	Price type, coded	C		None.
5387	an..3	Price type qualifier	C		None.
5284	n..9	Unit price basis	C		None.
6411	an..3	Measure unit qualifier	C		None.
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.
Segment message: PRI+CON:5.67'					

Segment: LOC		C:100		Message Number: 1	
Description: Place/location identification (to identify a country, place, location, or related locations).					
Field		Definition	C/M	Value	Notes
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.
C517		LOCATION IDENTIFICATION	C		
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
3224	an..17	Place/location	C		None.
C519		RELATED LOCATION ONE IDENTIFICATION	C		
3223	an..25	Related place/location one identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3222	an..70	Related place/location one	C		None.
C553		RELATED LOCATION TWO IDENTIFICATION	C		
3233	an..25	Related place/location two identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3232	an..70	Related place/location two	C		None.
5479	an..3	Relation, coded	C		None.
Segment message: LOC+7+5022629018142::9'					

Segment: QTY		C:10		Message Number: 1	
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	120	Reiteration of the total part quantity.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:120'					

Segment: DTM		C:5	Message Number: 1		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940128	Delivery date for the 120 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940128:102'					

Segment: LIN		C:200000	Message Number: 1		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	2	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+2'					

Segment: PIA		C:25		Message Number: 1	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD75312551	This denotes that HD75312551 is a Buyer's number. None. None.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	SDL20304050	SA = Supplier's article number. None. None.
7143	an..3	Item number type, coded	C	SA	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD75312551:IN+SDL20304050:SA'					

Segment: IMD		C:99		Message Number: 1		
Description: Item description (to describe an item in either an industry or free format).						
Field		Definition	C/M	Value	Notes	
7077	an..3	Item description type, coded	C	F	F = Free form.	
7081	an..3	Item characteristic, coded	C		None.	
C273		ITEM DESCRIPTION	C			
7009	an..7	Item description identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
7008	an..35	Item description	C	BLADE ROTOR FOR	Description from OSCAR.	
7008	an..35	Item description	C	AIR MOTOR	Description continued...	
7383	an..3	Surface/layer indicator, coded	C			
Segment message: IMD+F+:::BLADE ROTOR FOR:AIR MOTOR'						

Segment: QTY		C:10		Message Number: 1		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.	
6060	n..15	Quantity	M	50	The quantity being ordered.	
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure.	
Segment message: QTY+21:50:PCE'						

Segment: DTM		C:35		Message Number: 1		
Description: Date/Time/Period (to specify date, and/or time, or period).						
Field		Definition	C/M	Value	Notes	
C507		DATE/TIME/PERIOD	M			
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.	
2380	an..35	Date/time/period	M	19940204	Delivery date for the 50 pieces.	
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.	
Segment message: DTM+2:19940204:102'						

Segment: PRI		C:25		Message Number: 1	
Description: Price Details (to specify price information).					
Field		Definition	C/M	Value	Notes
C509		PRICE INFORMATION	C		
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price
5118	n..15	Price	C	9.88	
5375	an..3	Price type, coded	C		None.
5387	an..3	Price type qualifier	C		None.
5284	n..9	Unit price basis	C		None.
6411	an..3	Measure unit qualifier	C		None.
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.
Segment message: PRI+CON:9.88'					

Segment: LOC		C:100		Message Number: 1	
Description: Place/location identification (to identify a country, place, location, or related locations).					
Field		Definition	C/M	Value	Notes
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.
C517		LOCATION IDENTIFICATION	C		
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
3224	an..17	Place/location	C		None.
C519		RELATED LOCATION ONE IDENTIFICATION	C		
3223	an..25	Related place/location one identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3222	an..70	Related place/location one	C		None.
C553		RELATED LOCATION TWO IDENTIFICATION	C		
3233	an..25	Related place/location two identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3232	an..70	Related place/location two	C		None.
5479	an..3	Relation, coded	C		None.
Segment message: LOC+7+5022629018142::9'					

Segment: QTY		C:10		Message Number: 1	
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	50	Reiteration of the total part quantity.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:50'					

Segment: DTM		C:5		Message Number: 1	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940204	Delivery date for the 50 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940204:102'					

Segment:	UNS	M:1	Message Number: 1		
Description: Section Control (to separate header, detail, and summary sections of a message).					
Field		Definition	C/M	Value	Notes
0081	a1	Section identification, coded	M	S	Restricted value.
Segment message: UNS+S'					

Segment:	UNT	M:1	Message Number: 1		
Description: Message Trailer (to end and check the completeness of a message).					
Field		Definition	C/M	Value	Notes
0074	n..6	Number of segments in a message	M	33	
0062	an..14	Message reference number	M	1	Identical to 0062 in corresponding UNH.
Segment message: UNT+33+1'					

Segment:	UNZ	M:1	Message Number: 1		
Description: Interchange Trailer (to end and check the completeness of an interchange).					
Field		Definition	C/M	Value	Notes
0036	n..6	Interchange control count	M	1	Number of messages in interchange.
0020	an..14	Interchange Control Reference	M	1409001	Same as 0020 in UNB.
Segment message: UNZ+1+1409001'					

Segment: UNB		M:1		Message Number: 2	
Description: Interchange Header (to start, identify and specify an interchange).					
Field		Definition	C/M	Value	Notes
S001		SYNTAX IDENTIFIER	M		
0001	a4	Syntax identifier	M	UNOA	Controlling agency and character set level.
0002	n1	Syntax version number	M	2	Restricted value.
S002		INTERCHANGE SENDER	M		
0004	an..35	Sender's identification	M	5022629010001	5022629=FMC, 01000=Warley, 1=Check digit.
0007	an..4	Identification code qualifier	C	14	Restricted value.
0008	an..14	Address for reverse routing	C		None.
S003		INTERCHANGE RECIPIENT	M		
0010	an..35	Recipient's Identification	M	5018307000004	Newey & Eyre's head office EAN site address.
0007	an..4	Identification Code qualifier	C	14	Restricted value.
0014	an..14	Routing address	C		None.
S004		DATE/TIME OF PREPARATION	M		
0017	n6	Date	M	940117	YYMMDD format.
0019	n4	Time	M	1030	HHMM format.
0020	an..14	Interchange Control Reference	M	1409002	DDHHNNN, 14=day, 09=hour, 002=2nd order.
S005		RECIPIENT'S REFERENCE, PASSWORD	C		
0022	an..14	Recipient's reference/password	M		None.
0025	an2	Recipient's reference/password qualifier	C		None.
0026	an..14	Application Reference	C	ORDERS	This interchange only contains orders.
0029	a1	Processing Priority Code	C		None.
0031	n1	Acknowledgement Request	C		None.
0032	an..35	Communications Agreement ID	C	EANCOM	EANCOM = European standard.
0035	n1	Test Indicator	C		None.
Segment message: UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1409002++ORDERS+++EANCOM'					

Segment: UNH		M:1		Message Number: 2	
Description: Message Header (to head, identify and specify a message).					
Field		Definition	C/M	Value	Notes
0062	an..14	MESSAGE REFERENCE NUMBER	M	2	Sequential ref. of message within interchange.
S009		MESSAGE IDENTIFIER	M		
0065	an..6	Message type identifier	M	ORDERS	
0052	an..3	Message type version number	M	D	D = draft.
0054	an..3	Message type release number	M	93A	EDIFACT directory D.93A.
0051	an..2	Controlling agency	M	UN	United Nations.
0057	an..6	Association assigned code	C	EAN007	EAN007 = EAN version control number.
0068	an..35	COMMON ACCESS REFERENCE	C		None.
S010		STATUS OF THE TRANSFER	C		None.
0070	n..2	Sequence message transfer number	M		None.
0073	a1	First/last sequence message transfer indicator	C		None.
Segment message: UNH+2+ORDERS:D:93A:UN:EAN007'					

Segment: BGM		M:1		Message Number: 2	
Description: Beginning of Message (to indicate type and function of message and to transmit the identifying number).					
Field		Definition	C/M	Value	Notes
C002		DOCUMENT/MESSAGE NAME	C		
1001	an..3	Document/message name, coded	C	230	230=Change to purchase order already sent.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
1000	an..35	Document/message name	C		None.
1004	an..35	Document/message number	C	HD076035001	Purchase order amendment number.
1225	an..3	Message function, coded	C		None.
4343	an..3	Response type, coded	C		None.
Segment message: BGM+230+HD076035001'					

Segment:	DTM	M:35	Message Number: 2		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	137	137 = Document date.
2380	an..35	Date/time/period	C	19940117	Generation date for the PO amendment.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+137:19940117:102'					

Segment:	FTX	C:5	Message Number: 2		
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	Buyer's standard terms and	} Used to code special order instructions. } } } }
4440	an..70	Free text	C	conditions	
4440	an..70	Free text	C	(Form No.FGT 26,rev.4/97) apply	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'					

Segment: RFF		C:10		Message Number: 2	
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	ON	ON = Order number (buyer).
1154	an..35	Reference number	C	HD0760350	Original purchase order number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+ON:HD0760350'					

Segment: DTM		C:5		Message Number: 2	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	171	171 = Reference date.
2380	an..35	Date/time/period	C	19940106	Original purchase order generation date.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.
Segment message: DTM+171:19940106:102'					

Segment: RFF		C:10		Message Number: 2	
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	CR	CR = Customer reference number.
1154	an..35	Reference number	C	NE15751	The supplier's quotation reference number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+CR:NE15751'					

Segment: DTM		C:5		Message Number: 2	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	171	171 = Reference date.
2380	an..35	Date/time/period	C	19931221	The supplier's quotation reference date.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.
Segment message: DTM+171:19931221:102'					

Segment: NAD		C:20		Message Number: 2	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	DP	DP = Delivery party.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629018142	Ford EAN delivery location (Dagenham Body Plant).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+DP+5022629018142::9'					

Segment: CTA		C:5		Message Number: 2		
Description: Contact Information (to identify a person or a department to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
3139	an..3	CONTACT FUNCTION, CODED	C	OC	OC = Order contact.	
C056		DEPARTMENT OR EMPLOYEE DETAILS	C			
3413	an..17	Department or employee identification	C		None.	
3412	an..35	Department or employee	C	MR V. PEMBERTON	The Analyst's name.	
Segment message: CTA+OC+:MR V. PEMBERTON'						

Segment: COM		C:5		Message Number: 2		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01815442000	The Analyst's telephone number.	
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.	
Segment message: COM+01815442000:TE'						

Segment: CTA		C:5		Message Number: 2		
Description: Contact Information (to identify a person or a department to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
3139	an..3	CONTACT FUNCTION, CODED	C	PD	PD = Purchasing Department contact.	
C056		DEPARTMENT OR EMPLOYEE DETAILS	C			
3413	an..17	Department or employee identification	C		None.	
3412	an..35	Department or employee	C	MR L. DEAR	The Buyer's name.	
Segment message: CTA+PD+:MR L. DEAR'						

Segment: COM		C:5		Message Number: 2		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01816551234	The Buyer's telephone number.	
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.	
Segment message: COM+01816551234:TE'						

Segment: COM		C:5		Message Number: 2		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01816551300	The Buyer's fax number.	
3155	an..3	Communication channel qualifier	M	FX	FX = Telefax.	
Segment message: COM+01816551300:FX'						

Segment: NAD		C:20		Message Number: 2	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	BY	BY = Buyer
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629013163	Ford's invoice EAN (location CF).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+BY+5022629013163::9'					

Segment: NAD		C:20		Message Number: 2	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	SU	SU = Supplier.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5018307000525	Supplier's EAN address.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+SU+5018307000525::9'					

Segment: CUX		C:5	Message Number: 2		
Description: Currencies (to specify currencies used in the transaction and relevant details for the rate of exchange).					
Field		Definition	C/M	Value	Notes
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M	2	2 = Reference currency.
6345	an..3	Currency, coded	C	GBP	GBP = Pounds Sterling.
6343	an..3	Currency qualifier	C	10	10 = Pricing currency.
6348	n..4	Currency rate base	C		Not used.
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M		None.
6345	an..3	Currency, coded	C		None.
6343	an..3	Currency qualifier	C		None.
6348	n..4	Currency rate base	C		None.
5402	n..12	RATE OF EXCHANGE	C		None.
6341	an..3	CURRENCY MARKET EXCHANGE, CODED	C		Not used.
Segment message: CUX+2:GBP:10'					

Segment:	LIN	C:200000	Message Number: 2		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	1	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+1'					

Segment: PIA		C:25		Message Number: 2	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD34993333	This denotes that HD34993333 is a Buyer's number. None. None.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD34993333:IN'					

Segment: IMD		C:99		Message Number: 2		
Description: Item description (to describe an item in either an industry or free format).						
Field		Definition	C/M	Value	Notes	
7077	an..3	Item description type, coded	C	F	F = Free form.	
7081	an..3	Item characteristic, coded	C		None.	
C273		ITEM DESCRIPTION	C			
7009	an..7	Item description identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
7008	an..35	Item description	C	ELECTRICAL PLUG	Description from OSCAR.	
7008	an..35	Item description	C	PLUG WITH FITTED 13-AMP FUSE	Description continued...	
7383	an..3	Surface/layer indicator, coded	C			
Segment message: IMD+F+:::ELECTRICAL PLUG:PLUG WITH FITTED 13-AMP FUSE'						

Segment: QTY		C:10		Message Number: 2		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.	
6060	n..15	Quantity	M	15	The quantity being ordered.	
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure.	
Segment message: QTY+21:15:PCE'						

Segment: DTM		C:35		Message Number: 2		
Description: Date/Time/Period (to specify date, and/or time, or period).						
Field		Definition	C/M	Value	Notes	
C507		DATE/TIME/PERIOD	M			
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.	
2380	an..35	Date/time/period	M	19940215	Delivery date for the 15 pieces.	
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.	
Segment message: DTM+2:19940215:102'						

Segment:	PRI	C:25	Message Number: 2		
Description: Price Details (to specify price information).					
Field		Definition	C/M	Value	Notes
C509		PRICE INFORMATION	C		
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price
5118	n..15	Price	C	12.99	
5375	an..3	Price type, coded	C		None.
5387	an..3	Price type qualifier	C		None.
5284	n..9	Unit price basis	C		None.
6411	an..3	Measure unit qualifier	C		None.
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.
Segment message: PRI+CON:12.99'					

Segment:	LOC	C:100	Message Number: 2		
Description: Place/location identification (to identify a country, place, location, or related locations).					
Field		Definition	C/M	Value	Notes
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.
C517		LOCATION IDENTIFICATION	C		
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
3224	an..17	Place/location	C		None.
C519		RELATED LOCATION ONE IDENTIFICATION	C		
3223	an..25	Related place/location one identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3222	an..70	Related place/location one	C		None.
C553		RELATED LOCATION TWO IDENTIFICATION	C		
3233	an..25	Related place/location two identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3232	an..70	Related place/location two	C		None.
5479	an..3	Relation, coded	C		None.
Segment message: LOC+7+5022629018142::9'					

Segment: QTY		C:10		Message Number: 2	
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	15	Reiteration of the total part quantity.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:15'					

Segment: DTM		C:5		Message Number: 2	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940215	Delivery date for the 15 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940215:102'					

Segment: LIN		C:200000	Message Number: 2		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	2	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message:		LIN+2'			

Segment: PIA		C:25		Message Number: 2	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD55667721	This denotes that HD55667721 is a Buyer's number. None. None.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	PLT21141155	SA = Supplier's article number. None. None.
7143	an..3	Item number type, coded	C	SA	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD55667721:IN+PLT21141155:SA'					

Segment: IMD		C:99		Message Number: 2		
Description: Item description (to describe an item in either an industry or free format).						
Field		Definition	C/M	Value	Notes	
7077	an..3	Item description type, coded	C	F	F = Free form.	
7081	an..3	Item characteristic, coded	C		None.	
C273		ITEM DESCRIPTION	C			
7009	an..7	Item description identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
7008	an..35	Item description	C	GRINDER	Description from OSCAR.	
7008	an..35	Item description	C	AIR OPERATED 16000 RPM	Description continued...	
7383	an..3	Surface/layer indicator, coded	C			
Segment message: IMD+F+:::GRINDER:AIR OPERATED 16000 RPM'						

Segment: QTY		C:10		Message Number: 2		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.	
6060	n..15	Quantity	M	45	The quantity being ordered.	
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure.	
Segment message: QTY+21:45:PCE'						

Segment: DTM		C:35		Message Number: 2		
Description: Date/Time/Period (to specify date, and/or time, or period).						
Field		Definition	C/M	Value	Notes	
C507		DATE/TIME/PERIOD	M			
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.	
2380	an..35	Date/time/period	M	19940210	Delivery date for the 45 pieces.	
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.	
Segment message: DTM+2:19940210:102'						

Segment:	PRI	C:25	Message Number: 2		
Description: Price Details (to specify price information).					
Field		Definition	C/M	Value	Notes
C509		PRICE INFORMATION	C		
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price
5118	n..15	Price	C	123.99	
5375	an..3	Price type, coded	C		None.
5387	an..3	Price type qualifier	C		None.
5284	n..9	Unit price basis	C		None.
6411	an..3	Measure unit qualifier	C		None.
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.
Segment message: PRI+CON:123.99'					

Segment:	LOC	C:100	Message Number: 2		
Description: Place/location identification (to identify a country, place, location, or related locations).					
Field		Definition	C/M	Value	Notes
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.
C517		LOCATION IDENTIFICATION	C		
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
3224	an..17	Place/location	C		None.
C519		RELATED LOCATION ONE IDENTIFICATION	C		
3223	an..25	Related place/location one identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3222	an..70	Related place/location one	C		None.
C553		RELATED LOCATION TWO IDENTIFICATION	C		
3233	an..25	Related place/location two identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3232	an..70	Related place/location two	C		None.
5479	an..3	Relation, coded	C		None.
Segment message: LOC+7+5022629018142::9'					

Segment: QTY		C:10		Message Number: 2	
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	45	Reiteration of the total part quantity.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:45'					

Segment: DTM		C:5		Message Number: 2	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940210	Delivery date for the 45 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940210:102'					

Segment:	UNS	M:1	Message Number: 2		
Description: Section Control (to separate header, detail, and summary sections of a message).					
Field		Definition	C/M	Value	Notes
0081	a1	Section identification, coded	M	S	Restricted value.
Segment message: UNS+S'					

Segment:	UNT	M:1	Message Number: 2		
Description: Message Trailer (to end and check the completeness of a message).					
Field		Definition	C/M	Value	Notes
0074	n..6	Number of segments in a message	M	37	
0062	an..14	Message reference number	M	2	Identical to 0062 in corresponding UNH.
Segment message: UNT+37+2'					

Segment:	UNZ	M:1	Message Number: 2		
Description: Interchange Trailer (to end and check the completeness of an interchange).					
Field		Definition	C/M	Value	Notes
0036	n..6	Interchange control count	M	1	Number of messages in interchange.
0020	an..14	Interchange Control Reference	M	1409002	Same as 0020 in UNB.
Segment message: UNZ+1+1409002'					

Segment: UNB		M:1		Message Number: 3	
Description: Interchange Header (to start, identify and specify an interchange).					
Field		Definition	C/M	Value	Notes
S001		SYNTAX IDENTIFIER	M		
0001	a4	Syntax identifier	M	UNOA	Controlling agency and character set level.
0002	n1	Syntax version number	M	2	Restricted value.
S002		INTERCHANGE SENDER	M		
0004	an..35	Sender's identification	M	5022629010001	5022629=FMC, 01000=Warley, 1=Check digit.
0007	an..4	Identification code qualifier	C	14	Restricted value.
0008	an..14	Address for reverse routing	C		None.
S003		INTERCHANGE RECIPIENT	M		
0010	an..35	Recipient's Identification	M	5018307000004	Newey & Eyre's head office EAN site address.
0007	an..4	Identification Code qualifier	C	14	Restricted value.
0014	an..14	Routing address	C		None.
S004		DATE/TIME OF PREPARATION	M		
0017	n6	Date	M	940117	YYMMDD format.
0019	n4	Time	M	1030	HHMM format.
0020	an..14	Interchange Control Reference	M	1409003	DDHHNNN, 14=day, 09=hour, 003=3rd order.
S005		RECIPIENT'S REFERENCE, PASSWORD	C		
0022	an..14	Recipient's reference/password	M		None.
0025	an2	Recipient's reference/password qualifier	C		None.
0026	an..14	Application Reference	C	ORDERS	This interchange only contains orders.
0029	a1	Processing Priority Code	C		None.
0031	n1	Acknowledgement Request	C		None.
0032	an..35	Communications Agreement ID	C	EANCOM	EANCOM = European standard.
0035	n1	Test Indicator	C		None.
Segment message: UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1409003++ORDERS+++EANCOM'					

Segment: UNH		M:1		Message Number: 3		
Description: Message Header (to head, identify and specify a message).						
Field		Definition	C/M	Value	Notes	
0062	an..14	MESSAGE REFERENCE NUMBER	M	3	Sequential ref. of message within interchange.	
S009		MESSAGE IDENTIFIER	M			
0065	an..6	Message type identifier	M	ORDERS		
0052	an..3	Message type version number	M	D	D = draft.	
0054	an..3	Message type release number	M	93A	EDIFACT directory D.93A.	
0051	an..2	Controlling agency	M	UN	United Nations.	
0057	an..6	Association assigned code	C	EAN007	EAN007 = EAN version control number.	
0068	an..35	COMMON ACCESS REFERENCE	C		None.	
S010		STATUS OF THE TRANSFER	C		None.	
0070	n..2	Sequence message transfer number	M		None.	
0073	a1	First/last sequence message transfer indicator	C		None.	
Segment message: UNH+3+ORDERS:D:93A:UN:EAN007'						

Segment: BGM		M:1		Message Number: 3		
Description: Beginning of Message (to indicate type and function of message and to transmit the identifying number).						
Field		Definition	C/M	Value	Notes	
C002		DOCUMENT/MESSAGE NAME	C			
1001	an..3	Document/message name, coded	C	230	230=Change to purchase order already sent.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
1000	an..35	Document/message name	C		None.	
1004	an..35	Document/message number	C	HD152673402	Purchase order termination number.	
1225	an..3	Message function, coded	C	1	1 = Cancellation.	
4343	an..3	Response type, coded	C		None.	
Segment message: BGM+230+HD152673402+1'						

Segment: DTM		M:35		Message Number: 3	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	137	137 = Document date.
2380	an..35	Date/time/period	C	19940117	Generation date for the PO termination.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+137:19940117:102'					

Segment: FTX		C:5		Message Number: 3	
Description: Free Text (to provide free form or coded text information).					
Field		Definition	C/M	Value	Notes
4451	an..3	Text subject qualifier	M	PUR	PUR = The free text contains purchasing info.
4453	an..3	Text function, coded	C		None.
C107		TEXT REFERENCE	C		
4441	an..3	Free text, coded	M		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C108		TEXT LITERAL	C		
4440	an..70	Free text	M	Buyer's standard terms and	} Used to code special order instructions. } } } }
4440	an..70	Free text	C	conditions	
4440	an..70	Free text	C	(Form No.FGT 26,rev.4/97) apply	
4440	an..70	Free text	C		
4440	an..70	Free text	C		
3453	an..3	Language, coded	C	EN	EN = English.
Segment message: FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'					

Segment:	RFF	C:10	Message Number: 3		
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	ON	ON = Order number (buyer).
1154	an..35	Reference number	C	HD152673401	The last purchase order amendment number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+ON:HD152673401'					

Segment:	DTM	M:35	Message Number: 3		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	171	171 = Reference date.
2380	an..35	Date/time/period	C	19940110	Original purchase order generation date.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.
Segment message: DTM+171:19940110:102'					

Segment: RFF		C:10		Message Number: 3	
Description: Reference (to specify a reference).					
Field		Definition	C/M	Value	Notes
C506		Reference	M		
1153	an..3	Reference qualifier	M	CR	CR = Customer reference number.
1154	an..35	Reference number	C	NE16026	The supplier's quotation reference number.
1156	an..6	Line number	C		None.
4000	an..35	Reference version number	C		None.
Segment message: RFF+CR:NE16026'					

Segment: DTM		M:35		Message Number: 3	
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	171	171=Reference date.
2380	an..35	Date/time/period	C	19940114	The supplier's quotation reference date.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD date format.
Segment message: DTM+171:19940114:102'					

Segment: NAD		C:20		Message Number: 3	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	DP	DP = Delivery party.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629018142	Ford EAN delivery location (Dagenham Body Plant).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+DP+5022629018142::9'					

Segment: CTA		C:5		Message Number: 3		
Description: Contact Information (to identify a person or a department to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
3139	an..3	CONTACT FUNCTION, CODED	C	OC	OC = Order contact.	
C056		DEPARTMENT OR EMPLOYEE DETAILS	C			
3413	an..17	Department or employee identification	C		None.	
3412	an..35	Department or employee	C	MR T. HUGHES	The Analyst's name.	
Segment message: CTA+OC+:MR T. HUGHES'						

Segment: COM		C:5		Message Number: 3		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01815674231	The Analyst's telephone number.	
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.	
Segment message: COM+01815674231:TE'						

Segment: CTA		C:5		Message Number: 3		
Description: Contact Information (to identify a person or a department to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
3139	an..3	CONTACT FUNCTION, CODED	C	PD	PD = Purchasing Department contact.	
C056		DEPARTMENT OR EMPLOYEE DETAILS	C			
3413	an..17	Department or employee identification	C		None.	
3412	an..35	Department or employee	C	MR B. GARDINER	The Buyer's name.	
Segment message: CTA+PD+:MR B. GARDINER'						

Segment: COM		C:5		Message Number: 3		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01816552465	The Buyer's telephone number.	
3155	an..3	Communication channel qualifier	M	TE	TE = Telephone.	
Segment message: COM+01816552465:TE'						

Segment: COM		C:5		Message Number: 3		
Description: Communication Contact (to identify a communication number of a department or a person to whom communication should be directed).						
Field		Definition	C/M	Value	Notes	
C076		COMMUNICATION CONTACT	M			
3148	an..25	Communication number	M	01816552450	The Buyer's fax number.	
3155	an..3	Communication channel qualifier	M	FX	FX = Telefax.	
Segment message: COM+01816552450:FX'						

Segment: NAD		C:20		Message Number: 3	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	BY	BY = Buyer
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5022629013163	Ford's invoice EAN (location CF).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+BY+5022629013163::9'					

Segment: NAD		C:20		Message Number: 3	
Description: Name and Address (to specify the name/address and their related function).					
Field		Definition	C/M	Value	Notes
3035	an..3	Party qualifier	M	SU	SU = Supplier.
C082		PARTY IDENTIFICATION DETAILS	C		
3039	an..17	Party id identification	M	5018307000525	Supplier's EAN address.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
C058		NAME AND ADDRESS	C		
3124	an..35	Name and address line	M		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
3124	an..35	Name and address line	C		None.
C080		PARTY NAME	C		
3036	an..35	Party name	M		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3036	an..35	Party name	C		None.
3045	an..3	Party name format, coded	C		None.
C059		STREET	C		
3042	an..35	Street and number/P.O. Box	M		None.
3042	an..35	Street and number/P.O. Box	C		None.
3042	an..35	Street and number/P.O. Box	C		None.
3164	an..35	City name	C		None.
3229	an..9	Country sub-entity identification	C		None.
3251	an..9	Postcode identification	C		None.
3207	an..3	Country, coded	C		None.
Segment message: NAD+SU+5018307000525::9'					

Segment: CUX		C:5	Message Number: 3		
Description: Currencies (to specify currencies used in the transaction and relevant details for the rate of exchange).					
Field		Definition	C/M	Value	Notes
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M	2	2 = Reference currency.
6345	an..3	Currency, coded	C	GBP	GBP = Pounds Sterling.
6343	an..3	Currency qualifier	C	10	10 = Pricing currency.
6348	n..4	Currency rate base	C		Not used.
C504		CURRENCY DETAILS	C		
6347	an..3	Currency details qualifier	M		None.
6345	an..3	Currency, coded	C		None.
6343	an..3	Currency qualifier	C		None.
6348	n..4	Currency rate base	C		None.
5402	n..12	RATE OF EXCHANGE	C		None.
6341	an..3	CURRENCY MARKET EXCHANGE, CODED	C		Not used.
Segment message: CUX+2:GBP:10'					

Segment:	LIN	C:200000	Message Number: 3		
Description: Line Item (to identify a line item and configuration).					
Field		Definition	C/M	Value	Notes
1082	n..6	Line Item Number	C	1	Sequential number allocated to lines.
1229	an..3	Action Request/Notification, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None. Either an EAN or UPC number, if available.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
5495	an..3	SUB-LINE INDICATOR, CODED	C		None.
1222	n..2	CONFIGURATION LEVEL	C		None.
7083	an..3	CONFIGURATION, CODED	C		None.
Segment message: LIN+1'					

Segment: PIA		C:25		Message Number: 3	
Description: Additional Product ID (to specify additional or substitutional item identification codes).					
Field		Definition	C/M	Value	Notes
4347	an..3	Product ID function qualifier	M	5	5 = Product identification.
C212		ITEM NUMBER IDENTIFICATION	M		
7140	an..35	Item number	C	HD15443218	This denotes that HD15443218 is a Buyer's number. None. None.
7143	an..3	Item number type, coded	C	IN	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C	MMF12348765	SA = Supplier's article number. None. None.
7143	an..3	Item number type, coded	C	SA	
1131	an..3	Code list qualifier	C		
3055	an..3	Code list responsible agency, coded	C		
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
C212		ITEM NUMBER IDENTIFICATION	C		
7140	an..35	Item number	C		None.
7143	an..3	Item number type, coded	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
Segment message: PIA+5+HD15443218:IN+MMF12348765:SA'					

Segment: IMD		C:99		Message Number: 3		
Description: Item description (to describe an item in either an industry or free format).						
Field		Definition	C/M	Value	Notes	
7077	an..3	Item description type, coded	C	F	F = Free form.	
7081	an..3	Item characteristic, coded	C		None.	
C273		ITEM DESCRIPTION	C			
7009	an..7	Item description identification	C		None.	
1131	an..3	Code list qualifier	C		None.	
3055	an..3	Code list responsible agency, coded	C		None.	
7008	an..35	Item description	C	PLUG - LOCATING, FOR	Description from OSCAR.	
7008	an..35	Item description	C	DUAL ACTION SANDER	Description continued...	
7383	an..3	Surface/layer indicator, coded	C			
Segment message: IMD+F+:::PLUG - LOCATING, FOR:DUAL ACTION SANDER'						

Segment: QTY		C:10		Message Number: 3		
Description: Quantity (to specify a pertinent quantity).						
Field		Definition	C/M	Value	Notes	
C186		QUANTITY DETAILS	M			
6063	an..3	Quantity qualifier	M	21	21 = Ordered quantity.	
6060	n..15	Quantity	M	80	The original order quantity.	
6411	an..3	Measure unit qualifier	C	PCE	PCE = Piece. This is the supplier's unit of measure.	
Segment message: QTY+21:80:PCE'						

Segment: DTM		C:35		Message Number: 3		
Description: Date/Time/Period (to specify date, and/or time, or period).						
Field		Definition	C/M	Value	Notes	
C507		DATE/TIME/PERIOD	M			
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.	
2380	an..35	Date/time/period	M	19940204	Delivery date for the 80 pieces.	
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.	
Segment message: DTM+2:19940204:102'						

Segment:	PRI	C:25	Message Number: 3		
Description: Price Details (to specify price information).					
Field		Definition	C/M	Value	Notes
C509		PRICE INFORMATION	C		
5125	an..3	Price qualifier	M	CON	CON = Contract price or QTE = Quote price
5118	n..15	Price	C	4.55	
5375	an..3	Price type, coded	C		None.
5387	an..3	Price type qualifier	C		None.
5284	n..9	Unit price basis	C		None.
6411	an..3	Measure unit qualifier	C		None.
5213	an..3	SUB-LINE PRICE CHANGE, CODED	C		Not used.
Segment message: PRI+CON:4.55'					

Segment:	LOC	C:100	Message Number: 3		
Description: Place/location identification (to identify a country, place, location, or related locations).					
Field		Definition	C/M	Value	Notes
3227	an..3	Place/location qualifier	M	7	7 = Place of delivery.
C517		LOCATION IDENTIFICATION	C		
3225	an..25	Place/location identification	C	5022629018142	Ford delivery location (same as in NAD DP segment).
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C	9	9 = EAN.
3224	an..17	Place/location	C		None.
C519		RELATED LOCATION ONE IDENTIFICATION	C		
3223	an..25	Related place/location one identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3222	an..70	Related place/location one	C		None.
C553		RELATED LOCATION TWO IDENTIFICATION	C		
3233	an..25	Related place/location two identification	C		None.
1131	an..3	Code list qualifier	C		None.
3055	an..3	Code list responsible agency, coded	C		None.
3232	an..70	Related place/location two	C		None.
5479	an..3	Relation, coded	C		None.
Segment message: LOC+7+5022629018142::9'					

Segment:	QTY	C:10	Message Number: 3		
Description: Quantity (to specify a pertinent quantity).					
Field		Definition	C/M	Value	Notes
C186		QUANTITY DETAILS	M		
6063	an..3	Quantity qualifier	M	11	11 = Split quantity.
6060	n..15	Quantity	M	80	Reiteration of the total part quantity.
6411	an..3	Measure unit qualifier	C		None. Piece is to be assumed (from QTY above).
Segment message: QTY+11:80'					

Segment:	DTM	C:5	Message Number: 3		
Description: Date/Time/Period (to specify date, and/or time, or period).					
Field		Definition	C/M	Value	Notes
C507		DATE/TIME/PERIOD	M		
2005	an..3	Date/time/period qualifier	M	2	2 = Delivery date/time, requested.
2380	an..35	Date/time/period	M	19940204	Delivery date for the 80 pieces.
2379	an..3	Date/time/period format qualifier	C	102	102 = Qualifier for CCYYMMDD format.
Segment message: DTM+2:19940204:102'					

Segment: UNS		M:1		Message Number: 3		
Description: Section Control (to separate header, detail, and summary sections of a message).						
Field		Definition	C/M	Value	Notes	
0081	a1	Section identification, coded	M	S	Restricted value.	
Segment message: UNS+S'						

Segment: UNT		M:1		Message Number: 3		
Description: Message Trailer (to end and check the completeness of a message).						
Field		Definition	C/M	Value	Notes	
0074	n..6	Number of segments in a message	M	28		
0062	an..14	Message reference number	M	3	Identical to 0062 in corresponding UNH.	
Segment message: UNT+28+3'						

Segment: UNZ		M:1		Message Number: 3		
Description: Interchange Trailer (to end and check the completeness of an interchange).						
Field		Definition	C/M	Value	Notes	
0036	n..6	Interchange control count	M	1	Number of messages in interchange.	
0020	an..14	Interchange Control Reference	M	1409003	Same as 0020 in UNB.	
Segment message: UNZ+1+1409003'						

EDI Purchase Order Message for Ford NPM Purchasing (EDIFACT D.93A - EANCOM published)Interchange Summary

<u>Segment Name</u>	<u>Segment Message</u>
UNB	UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1409001++ORDERS+++EANCOM'
UNH	UNH+1+ORDERS:D:93A:UN:EAN007'
BGM	BGM+220+HD0760211'
DTM	DTM+137:19940114:102'
FTX	FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'
NAD	NAD+DP+5022629018142::9'
CTA	CTA+OC+:MR E. LITTLE'
COM	COM+01815441515:TE'
CTA	CTA+PD+:MR L. DEAR'
COM	COM+01816551234:TE'
COM	COM+01816551300:FX'
NAD	NAD+BY+5022629013163::9'
NAD	NAD+SU+5018307000525::9'
CUX	CUX+2:GBP:10'
LIN	LIN+1'
PIA	PIA+5+HD75312347:IN+SDL15263748:SA'
IMD	IMD+F+++::PLUG - THROTTLE FOR:ROTARY GRINDER'
QTY	QTY+21:120:PCE'
DTM	DTM+2:19940128:102'
PRI	PRI+CON:5.67'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:120'
DTM	DTM+2:19940128:102'
LIN	LIN+2'
PIA	PIA+5+HD75312551:IN+SDL20304050:SA'
IMD	IMD+F+++::BLADE ROTOR FOR:AIR MOTOR'
QTY	QTY+21:50:PCE'
DTM	DTM+2:19940204:102'
PRI	PRI+CON:9.88'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:50'
DTM	DTM+2:19940204:102'
UNS	UNS+S'
UNT	UNT+33+1'
UNZ	UNZ+1+1409001'
UNB	UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1409002++ORDERS+++EANCOM'

<u>Segment</u> <u>Name</u>	<u>Segment</u> <u>Message</u>
UNH	UNH+2+ORDERS:D:93A:UN:EAN007'
BGM	BGM+230+HD076035001'
DTM	DTM+137:19940117:102'
FTX	FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'
RFF	RFF+ON:HD0760350'
DTM	DTM+171:19940106:102'
RFF	RFF+CR:NE15751'
DTM	DTM+171:19931221:102'
NAD	NAD+DP+5022629018142::9'
CTA	CTA+OC+:MR V. PEMBERTON'
COM	COM+01815442000:TE'
CTA	CTA+PD+:MR L. DEAR'
COM	COM+01816551234:TE'
COM	COM+01816551300:FX'
NAD	NAD+BY+5022629013163::9'
NAD	NAD+SU+5018307000525::9'
CUX	CUX+2:GBP:10'
LIN	LIN+1'
PIA	PIA+5+HD34993333:IN'
IMD	IMD+F+++::ELECTRICAL PLUG:PLUG WITH FITTED 13-AMP FUSE'
QTY	QTY+21:15:PCE'
DTM	DTM+2:19940215:102'
PRI	PRI+CON:12.99'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:15'
DTM	DTM+2:19940215:102'
LIN	LIN+2'
PIA	PIA+5+HD55667721:IN+PLT21141155:SA'
IMD	IMD+F+++::GRINDER:AIR OPERATED 16000 RPM'
QTY	QTY+21:45:PCE'
DTM	DTM+2:19940210:102'
PRI	PRI+CON:123.99'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:45'
DTM	DTM+2:19940210:102'
UNS	UNS+S'
UNT	UNT+37+2'
UNZ	UNZ+1+1409002'

<u>Segment</u> <u>Name</u>	<u>Segment</u> <u>Message</u>
UNB	UNB+UNOA:2+5022629010001:14+5018307000004:14+940117:1030+1409003++ORDERS+++EANCOM'
UNH	UNH+3+ORDERS:D:93A:UN:EAN007'
BGM	BGM+230+HD152673402+1'
DTM	DTM+137:19940117:102'
FTX	FTX+PUR+++ Buyer?'s standard terms and conditions (Form No.FGT 26,rev.4/97) apply+EN'
RFF	RFF+ON:HD152673401'
DTM	DTM+171:19940110:102'
RFF	RFF+CR:NE16026'
DTM	DTM+171:19940114:102'
NAD	NAD+DP+5022629018142::9'
CTA	CTA+OC+:MR T. HUGHES'
COM	COM+01815674231:TE'
CTA	CTA+PD+:MR B. GARDINER'
COM	COM+01816552465:TE'
COM	COM+01816552450:FX'
NAD	NAD+BY+5022629013163::9'
NAD	NAD+SU+5018307000525::9'
CUX	CUX+2:GBP:10'
LIN	LIN+1'
PIA	PIA+5+HD15443218:IN+MMF12348765:SA'
IMD	IMD+F+++::PLUG - LOCATING, FOR:DUAL ACTION SANDER'
QTY	QTY+21:80:PCE'
DTM	DTM+2:19940204:102'
PRI	PRI+CON:4.55'
LOC	LOC+7+5022629018142::9'
QTY	QTY+11:80'
DTM	DTM+2:19940204:102'
UNS	UNS+S'
UNT	UNT+28+3'
UNZ	UNZ+1+1409003'

Ian Lester
10 February, 1995

Update
16 June, 1997 - (R. Stein)

18 July, 2005 - (D. Hildebrandt)